

# TECNOPRENE® AK6LE BIANCO 162

## TECNOPRENE®

Polypropylene, homopolymer, 30% glass fiber reinforced, chemically coupled, low emission.

### Product information

Resin Identification	PP-GF30	ISO 1043
Part Marking Code	>PP-GF30<	ISO 11469

### Rheological properties

Melt mass-flow rate	4.5 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	
Moulding shrinkage range, parallel	0.3 - 0.6 %	ISO 294-4, 2577
Moulding shrinkage range, normal	0.7 - 0.9 %	ISO 294-4, 2577

### Typical mechanical properties

Tensile modulus	6600 MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	68 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.2 %	ISO 527-1/-2
Flexural modulus	7300 MPa	ISO 178
Flexural strength	120 MPa	ISO 178
Charpy impact strength, 23°C	35 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	28 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	8 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	5 kJ/m <sup>2</sup>	ISO 179/1eA
Poisson's ratio	0.35 <sup>[C]</sup>	

[C]: Calculated

### Thermal properties

Temperature of deflection under load, 1.8 MPa	138 °C	ISO 75-1/-2
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### Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	3.2 mm	IEC 60695-11-10

### Physical/Other properties

Density	1210 kg/m <sup>3</sup>	ISO 1183
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### Characteristics

Processing	Injection Moulding
Special characteristics	Low emissions

### Additional information

Processing Notes

### Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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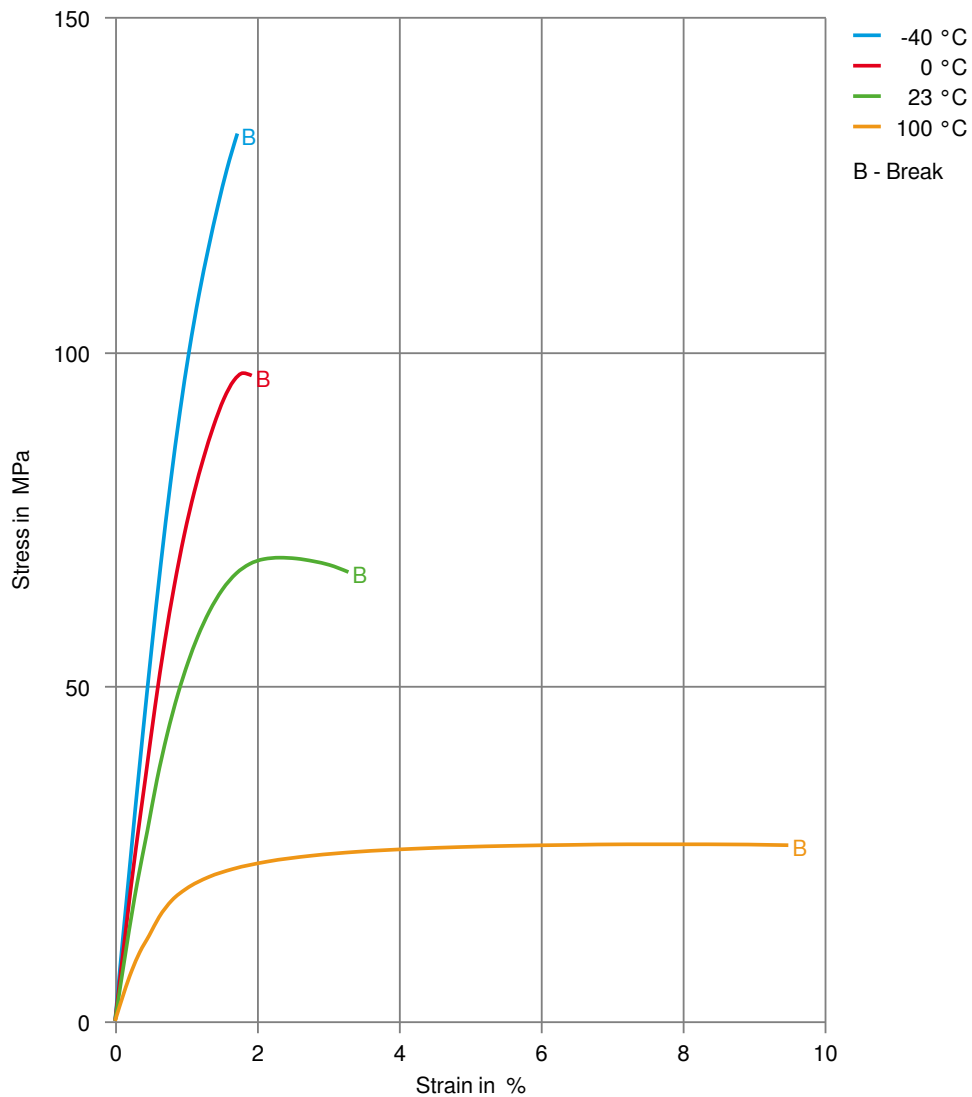
### Automotive

OEM  
Stellantis - Chrysler  
VW Group

STANDARD  
MS.50042 / CPN-5472  
No Spec, special part approval

ADDITIONAL INFORMATION  
White;ASTMD5857 PP1140G30 G67370RXX

### Stress-strain



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## Secant modulus-strain

